HCMC UNIVERSITY OF TECHNOLOGY AND EDUCATION Faculty of Electrical And Electronic Engineering Department of Industrial Electronics ELECTRONICS AND COMMUNICATION ENGINEERING TECHNOLOGY Level: Undergraduate

# **SYLLABUS**

#### 1. Coure Name: Programmable Logic Controller Lab

- 2. Course Code: PPLC321346
- 3. Credits: 2 (0/2/4)

Duration: 15 weeks (6h main course and 12h self-study)

#### 4. Instructors:

- 1- Nguyen Tan Doi, MEng
- 2- Nguyen Tran Minh Nguyet, MEng
- 3- Truong Đinh Nhon, PhD
- 4- Ta Van Phuong, MEng
- 5-Nguyen Thi Yen Tuyet, MEng

#### 5. Course conditions

Prerequisites: Basic Electronic Lab, Basic Electrical Lab, Digital Lab Corequisites: Basic Electronic Lab, Digital Lab

#### 6. Course description

This course provides students the knowledge of PLC, sensors and actuators. The students have selection and design ability hardware and software for PLC based industrial systems.

#### 7. Course Goals

| Goals | Goal description  | ELOs   |
|-------|---|--------|
| G1    | An ability to understand and represent sensor and actuator <b>0</b> characteristics   |        |
| G2    | An ability to select suitable PLCs, sensors and actuators.<br>Connecting and checking control diagram for PLC based systems | 02 (H) |
| G3    | An ability to program for PLC based industrial applications   | 03 (H) |
| G4    | An ability to read and analyse datasheet of sensors and actuators in English.   | 05 (M) |
| G5    | An ability to analyse, design and program for PLC based industrial systems.   | 11 (H) |

\*Note: High: H; Medium: M; Low: L

8. Course Learning Outcomes (CLOs)

| CLOs |      | Description   | ELOs     |
|------|------|---|----------|
| G1.1 |      | Represent structure, function and application areas of industrial sensors       | 01       |
| 01   | G1.2 | Represent structure, function and application areas of actuators                | 01       |
|      | G2.1 | Selecting sensors and actuators for industrial applications                     | 02       |
|      | G2.2 | Connecting sensors and actuators  | 02       |
| G2   | G2.3 | Selecting PLC and DI, DO, AI, AO modules for industrial applications            | 02<br>07 |
|      | G2.4 | Connecting, programming to control PLC based basic industrial applications      | 02<br>07 |
|      | G3.1 | Drawing flow chart for control systems  | 03<br>07 |
| G3   | G3.2 | Understand and apply instruction sets of PLCs                                   | 03       |
|      | G3.3 | Using effectively Simulink and program PLC softwares                            | 03<br>07 |
| G4   | G4.1 | An ability to read, understand structure and function of PLC modules in English | 05       |
|      | G5.1 | Represent steps to design PLC and SCADA systems                                 | 11<br>07 |
| G5   | G5.2 | Defining components of SCADA systems  | 11       |
|      | G5.3 | Designing hardware and software for basic SCADA systems                         | 11       |

## 9. Study materials

- Text book:

[1] Ngo Van Thuyen, PLC Lab, UTE, 2016

- Reference:

- [2] Hugh Jack, Automation Manufacturing Systems with PLCs, April 14 2005
- [3] Phan Minh Xuan, Nguyen Doan Phuong, *Automation using SIMATIC S7200, S7300*, Ariculture Ha Noi Puplisher, 1999
- [4] LA Bryan, Programmable Controller, Industrial Text Company Publication, 1997

## 10. Student Assessments

- Grading points: 10
- Planning for students assessment is followed:

| Туре | Content | Linetime | Assessment<br>techniques | CLOs | Rates<br>(%) |  |
|------|---------|----------|--------------------------|------|--------------|--|
|------|---------|----------|--------------------------|------|--------------|--|

| Exam01 | <ul> <li>Selecting suitable sensors and actuators</li> <li>Connecting sensors and actuators</li> <li>Connecting sensors, actuators and PLC modules for basic applications</li> <li>Configuring and programming for PLC</li> </ul> | Week 5  | -Working<br>in Group<br>-Discussion | G1.1<br>G1.2<br>G2.1<br>G2.2<br>G2.3<br>G2.4<br>G4.1 | 30 |
|--------|---|---------|-------------------------------------|--|----|
| Exam02 | - Drawing flow chart and programming for industrial applications  | Week 9  | -Working<br>in Group<br>-Discussion | G3.1<br>G3.2   | 30 |
| Exam03 | <ul> <li>Drawing flow chart and programming for<br/>industrial applications with analog<br/>sensors</li> <li>Using simulink and program software for<br/>different PLC</li> </ul>   | Week 12 | -Working<br>in Group<br>-Discussion | G3.2<br>G3.3   | 20 |
| Exam04 | <ul> <li>Steps to design PLC and SCADA<br/>systems</li> <li>Designing basic SCADA systems</li> </ul>  | Week 15 | -Working<br>in Group<br>-Discussion | G5.1<br>G5.2<br>G5.3                                 | 20 |

# 11. Course details:

| Week | Contents   | CLOs         |
|------|--|--------------|
|      | Lesson 1: <sensor, actuator="" and="" applications=""> (0/12/24)</sensor,>   |              |
|      | A/Contents and teaching methods: (12)  |              |
|      | Contents:  |              |
|      | 1.1 Investigating, definding, checking parameters of buttons, switchs, sensors.  | G1.1<br>G1.2 |
| 1,   | 1.2 Investigating, definding,checking parameters of Vavle,<br>Cylinders, Relays, Contactors, Motors and Inverters.                           | G2.1<br>G2.2 |
| 2    | Teaching methods:  | 02.2         |
|      | + Presentation.  |              |
|      | + Simulink   |              |
|      | + Group discussion.  |              |
|      | <i>B</i> /Self-Study contents: (24)  | G1.1         |
|      | + Download datasheets of sensors and actuators   | G1.2         |
|      | <ul> <li>+ Read and analyse parameters of sensors and acutuators.</li> <li>+ Defining application areas of sensors and actuators.</li> </ul> | G4.1         |
| 3,   | Lesson 2: <hardware of="" plc="" structure=""> (0 / 18 / 36)</hardware>  |              |

| 4,       | A/Contents and teaching methods: (18)   |                      |
|----------|---|----------------------|
| 5        | Contents:   |                      |
|          | <ul> <li>2.1 Investigating, definding, checking parameters of PLC: Power,<br/>CPU, DI, DO, AI, AO Modules and Communication Process<br/>Modules.</li> <li>2.2 Connecting sensors, actuators and PLC modules.</li> <li>2.3 Programming for PLC basic applications.</li> <li><b>Teaching methods:</b></li> <li>+ Presentation.</li> <li>+ Simulink</li> </ul> | G2.3<br>G2.4<br>G4.1 |
|          | + Group discussion.   |                      |
|          | <i>B</i> /Self-Study contents: (36)   | G2.1                 |
|          | + Download datasheet of PLC modules.  | G2.2                 |
|          | + Read and analyse structure and parameters of PLC modules.   | G2.3                 |
|          | + Install simulink and programming software   | G4.1                 |
|          | Lesson 3: <plc programming=""> (0/24/48)</plc>  |                      |
|          | A/Contents and teaching methods: (24)   |                      |
|          | Contents:   |                      |
|          | 3.1 Investigating instruction sets: bit, mov, convert, compare, math, Timer, Counter, sub-routine and interrupt routine   |                      |
|          | 3.2 Drawing flow chart for basic applications: Start_Stop Motor,<br>Forward and Reverse Motor Control, Sequential Motor<br>Control, Star and Triangle Motor Control, Automatic Door<br>Control.   | G3.1<br>G3.2<br>G3.3 |
| 6,<br>7  | 3.3 Flowchart based Programming.  |                      |
| 7,<br>8, | 3.4 Programming and simulink for different PLC  |                      |
| 8,<br>9  | Teaching methods:   |                      |
| 9        | + Presentation.   |                      |
|          | + Simulink  |                      |
|          | + Group discussion.   |                      |
|          | <i>B</i> /Self-Study contents: (48)   | G3.1                 |
|          | <ul><li>+ Download manual of instruction PLC set.</li><li>+ Read and analyse instruction set.</li></ul>   | G3.2                 |
|          | <ul> <li>+ Investigate symbols which are used in flowchart</li> </ul>   | G4.1                 |
| 10,      | Lesson 4: <analog in="" plc="" processing=""> (0/18/36)</analog>  |                      |

| 11,        | A/Contents and teaching methods: (18)   |              |  |  |
|------------|---|--------------|--|--|
| 12         | Contents:   |              |  |  |
| 12         | 4.1 Investigating and definding parameters of analog sensors:<br>Temperature, pressure, ultrasonic sensors.   |              |  |  |
|            | 4.2 Connecting, drawing flowchart and programming for industrial applications: Temperature control, Pressure control and Level control  | G3.2<br>G3.3 |  |  |
|            | Teaching methods:   |              |  |  |
|            | <ul> <li>+ Presentation.</li> <li>+ Simulink</li> <li>+ Group discussion.</li> </ul>  |              |  |  |
|            | <i>B</i> /Self-Study contents: (36)   | G3.2         |  |  |
|            | <ul> <li>+ Download manual of analog sensors.</li> <li>+ Read and analyse parameters and functions of sensors</li> <li>+ Draw flowchart for basic control systems.</li> </ul> | G3.3<br>G4.1 |  |  |
|            | Lesson 5: <scada system=""> (0/18/36)</scada>   |              |  |  |
|            | A/Contents and teaching methods: (18)   |              |  |  |
|            | Contents:   |              |  |  |
|            | 5.1 Studing SCADA software:: Wincc, Intouch, Labview,<br>Factory Talk.  |              |  |  |
|            | 5.2 Investigating hardware devices of SCADA systems: Sensors, actuators, PLC, HMI, Networks, PC.  | G5.1         |  |  |
|            | 5.3 Communicating between software and hardware in SCADA  | G5.2         |  |  |
| 13,        | systems.  | G5.3         |  |  |
| 13,<br>14, | 5.4 Designing basic SCADA systems.  |              |  |  |
| 15         | Teaching methods:   |              |  |  |
| 10         | <ul><li>+ Presentation.</li><li>+ Simulink</li></ul>  |              |  |  |
|            | + Group discussion.   |              |  |  |
|            | <i>B</i> /Self-Study contents: (36)   | G5.1         |  |  |
|            | + Installing SCADA software.  | G5.2         |  |  |
|            | + Downloading manual of SCADA software.   | G4.1         |  |  |
|            | + Designing application graphics for Temperature, pressure and level systems.   |              |  |  |

#### 12. Learning ethics:

- Home assignments and projects must be done by the students themselves. Plagiarism found in the assessments will get zero point for midterm and final scores

# 13. First approved date: August 01 2012

# 14. Approval level:

| Dean                 | Department            | Instructor           |
|----------------------|-----------------------|----------------------|
|                      |                       |                      |
| Nguyen Minh Tam, PhD | Nguyen Thanh Hai, PhD | Tan Doi Nguyen, MEng |

# 15. Syllabus updated process

| 1 <sup>st</sup> time: Updated content dated | Instructors        |
|---|--------------------|
|   |                    |
|   |                    |
| 2 <sup>st</sup> time: Updated content dated | Head of department |